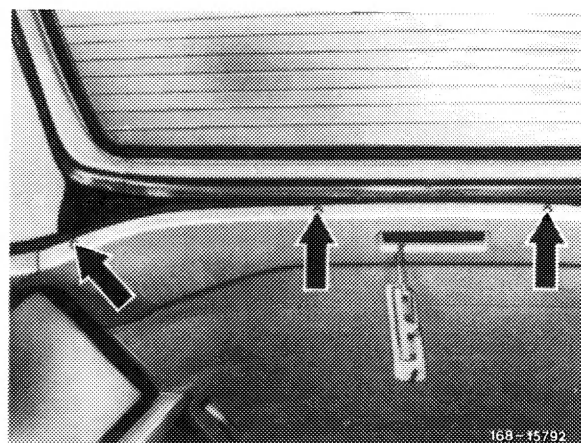
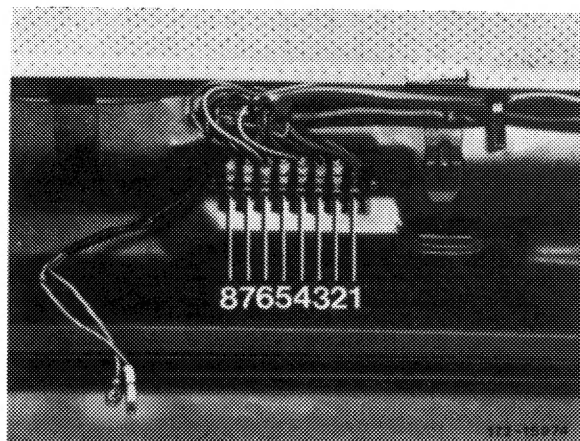


Removal

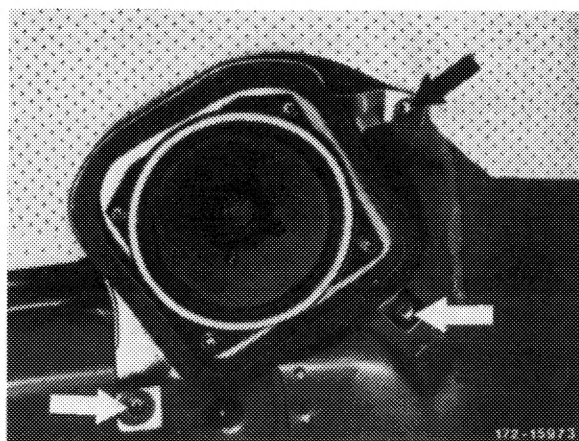
- 1 Remove paneling on rear roof frame (68-447).



- 2 Loosen cable connections on roof frame and disconnect cable harness from holding clips on roof frame.

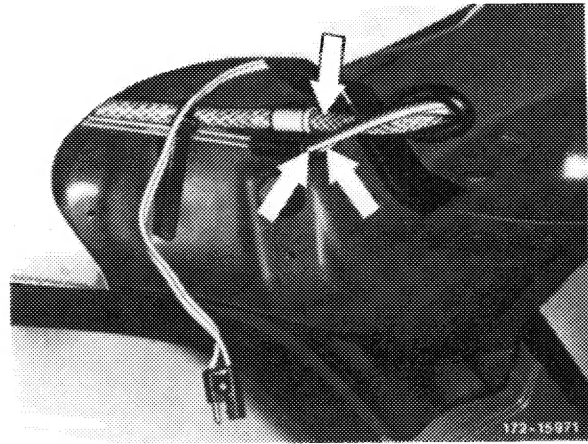


- 3 On vehicles with rear-mounted speakers, remove speakers including mounting bracket.

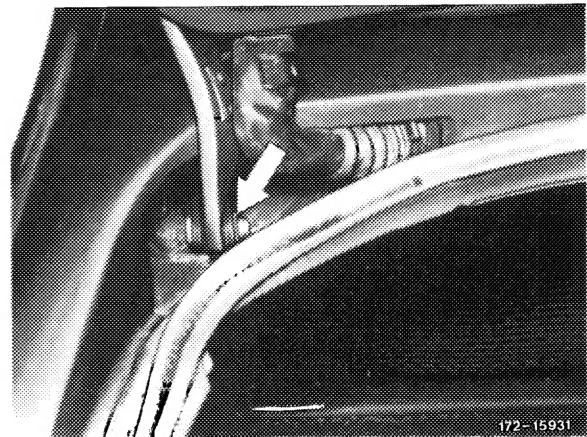


4 Disconnect water hose for back window washer (with central locking system also the vacuum lines).

5 Secure back door with a bar.

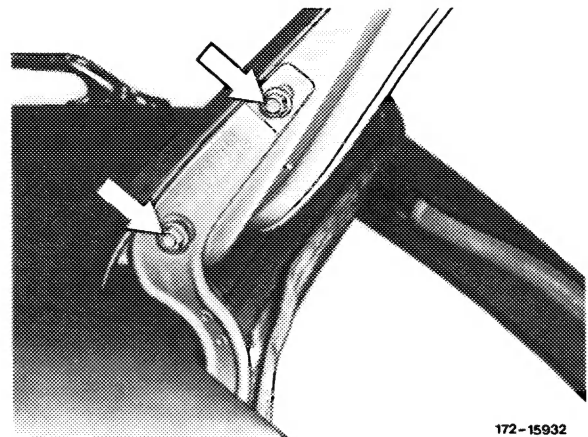


6 Pull out safety clips from rear attachment of gas pressure switch and push out bolts in outward direction.



7 Mark installation position of hinge on back door.

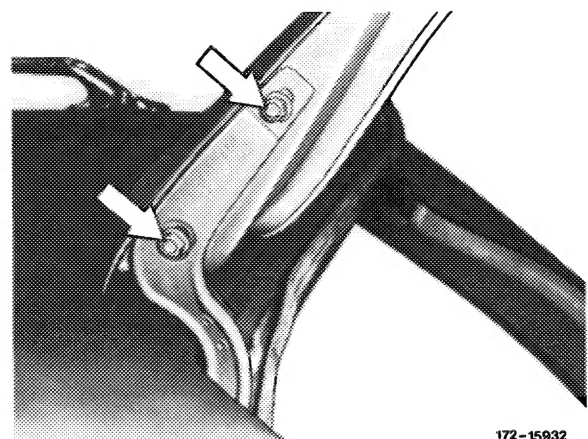
8 Unscrew fastening screws and remove back door.



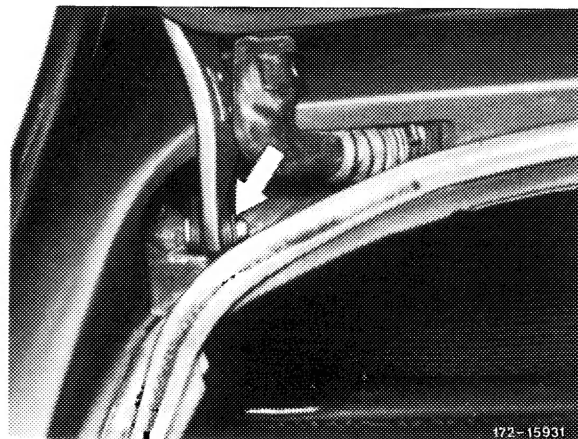
Installation

9 Attach back door to both hinges.

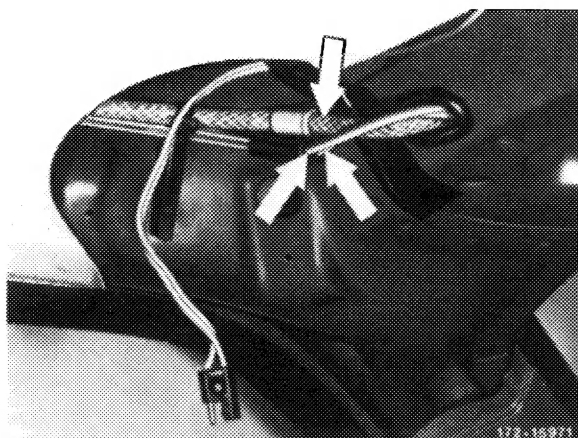
10 Secure back door with a bar.



11 Attach gas pressure spring to hinge and secure.

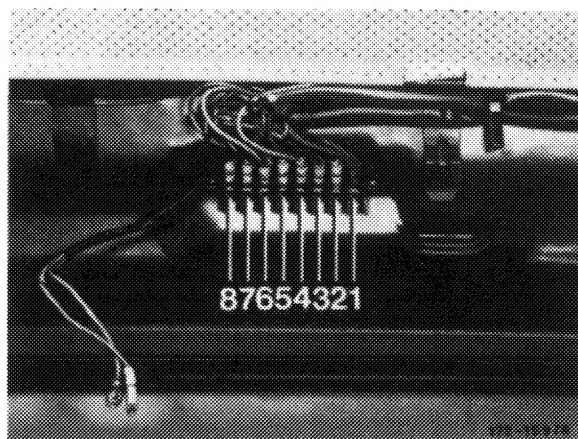


12 Connect water hose for back window washer (with central locking system also the vacuum lines).



13 Connect electric lines from the left to the right (in driving direction).

- 1 light brown (ground)
- 2 black/purple
- 3 black/blue/purple
- 4 purple/white
- 5 black/purple/white
- 6 black
- 7 grey/purple
- 8 brown/grey



14 For further installation proceed vice versa.

15 Adjust back door (72-351).